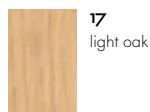


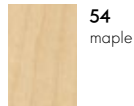
Complex industrial methods are used to produce sheets of wood veneer, which are further processed by hand. In most cases, wood from a single tree is utilised for a piece of furniture to ensure the uniform appearance of all surfaces.

With only two exceptions, Vitra exclusively purchases veneers with a certificate of sustainability from European producers. Vitra's veneers are finished with a protective lacquer; exposure to light will alter the colour over time.

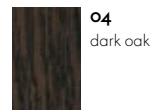
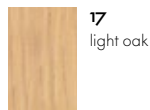
Ad Hoc
Joyn
Tyde
Table tops



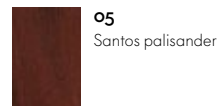
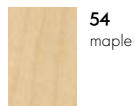
AIRLINE
Backrest and seat



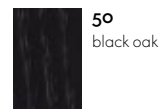
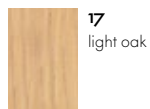
Alcove Cabin
Belleville Table
Bistro Table
CDS
CDS Meeting
Super Fold Table
Table top



Butterfly Stool



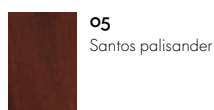
Cyl Focus Bench
Table top and screens



Cyl Sofa
Back and side panels

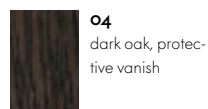
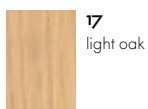
Cyl Table
Table top

Eames Coffee Table
Table top



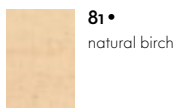
Eames Contract Tables
Eames Side Tables

Table top



Eames Desk Unit EDU

Table top

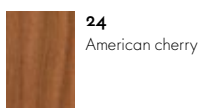


Eames Storage Unit ESU

Shelf

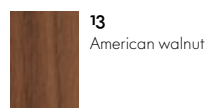
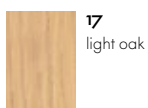
Eames Elephant (Plywood)
Occasional Table LTR

Table top



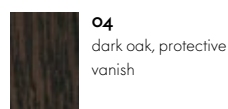
Eames Segmented Tables Meeting

Table top



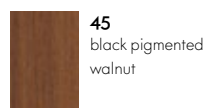
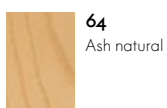
EM Table

Table top in veneer



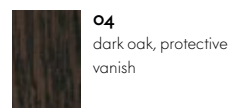
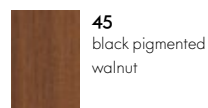
Folding Screen

Veneer



HAL

Seat shell HAL Ply

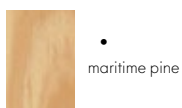


Standard

Back and seat (Standard)

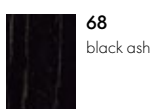
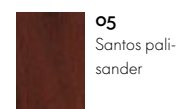
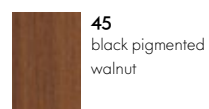
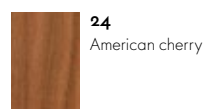
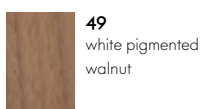
Kast

Central element (3 HU)

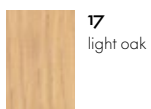


Lounge Chair

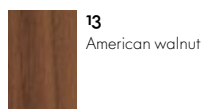
Seat and backrest shell



MedaMorph
Table top

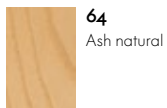


17
light oak

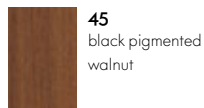


13
American walnut

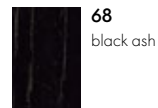
Plywood Group
Back and seat (DCM, LCM) and base
(DCW, LCW Calf's Skin, LCW Leather)
Plywood Group CTM
Table top



64
Ash natural

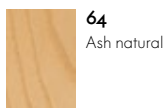


45
black pigmented
walnut

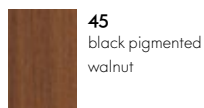


68
black ash

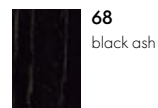
Plywood Group
Back, seat and base (LCW)



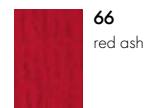
64
Ash natural



45
black pigmented
walnut

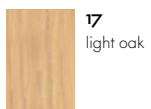


68
black ash

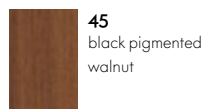


66
red ash

Wooden Side Tables
Plywood



17
light oak



45
black pigmented
walnut



04
dark oak, protec-
tive varnish